

# MARMOLADA

## BRUSHED

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SPRUCE CHARACTER  
STEAMED  
BRUSHED



## DESIGN PANEL

3-LAYER

LENGTH (M): 3.96

DIMENSIONS (mm)		PACKAGING (Pieces)
THICKNESS	WIDTH	PACKAGE SIZE
19	2030	25

### QUALITY

- Visible Side / Non-Visible Side
- Crack- and gap-free
- Healthy, firmly attached knots allowed
- Filling/repairing knot tears and cracks allowed
- Light burls allowed
- 10% of the panel may be patched and repaired
- Discoloration and fungal infestation not allowed
- No knot accumulation

### TOP LAYER

Spruce Steamed | Thickness 5.0 mm

### MIDDLE LAYER

Spruce Natural | Thickness 10.0 mm

### BOTTOM LAYER

Spruce Steamed | Thickness 5.0 mm | Non-Visible (Closed)

### TOP LAMELLA WIDTH

subject to availability

### MOISTURE CONTENT

KD 8% ± 2 | Ex Works

### EMISSION CLASS

E1, Formaldehyde value according to ÖNORM EN 13986  
Formaldehyde content ≤ 0.01 ppm

### BONDING

Melamine - Urea System  
Bonding: According to EN 13354 SWP/3 (boil-resistant bonding)

### DENSITY

approx. 450 kg/m<sup>3</sup>, approx. 9.0 kg/m<sup>2</sup>

### APPLICATION

Interior Use according to CE Certification, Type 4

### INFO

- The following properties must be observed:
- Three-layer solid wood panels are made of solid wood
  - Swelling and shrinkage behavior must be considered
  - If the ambient humidity is too high, the wood absorbs moisture, leading to dimensional changes and warping
  - If the ambient humidity is too dry, slight warping or fine surface cracks may occur
  - These are natural wood characteristics and not production defects