

# PIZ PALÜ

BANDSAW CUT

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DOMESTIC STONE PINE  
NATURAL  
FINE BANDSAW CUT



## DESIGN PANEL

3-LAYER

LENGTH (M): SUBJECT TO AVAILABILITY

DIMENSIONS (mm)		PACKAGING (Pieces)
THICKNESS	WIDTH	PACKAGE SIZE
19	2030	25

<b>QUALITY</b>	<ul style="list-style-type: none"><li>• Visible Side / Non-Visible Side</li><li>• Crack- and gap-free</li><li>• Healthy, firmly attached knots allowed</li><li>• Filling/repairing knot tears and cracks allowed</li><li>• Light burls allowed</li><li>• 10% of the panel may be patched and repaired</li><li>• Discoloration and fungal infestation not allowed</li><li>• No knot accumulation</li></ul>
<b>TOP LAYER</b>	Swiss Pine   Thickness 7.1 mm
<b>MIDDLE LAYER</b>	Spruce Natural   Thickness 6.8 mm
<b>BOTTOM LAYER</b>	Swiss Pine   Thickness 7.1 mm   Non-Visible (Closed)
<b>TOP LAMELLA WIDTH</b>	subject to availability
<b>MOISTURE CONTENT</b>	KD 8% ± 2   Ex Works
<b>EMISSION CLASS</b>	E1, Formaldehyde value according to ÖNORM EN 13986 Formaldehyde content ≤ 0.01 ppm
<b>BONDING</b>	Melamine - Urea System Bonding: According to EN 13354 SWP/3 (boil-resistant bonding)
<b>DENSITY</b>	approx. 400 kg/m <sup>3</sup> , approx. 8.4 kg/m <sup>2</sup>
<b>APPLICATION</b>	Interior Use according to CE Certification, Type 4
<b>INFO</b>	The following properties must be observed: <ul style="list-style-type: none"><li>• Three-layer solid wood panels are made of solid wood</li><li>• Swelling and shrinkage behavior must be considered</li><li>• If the ambient humidity is too high, the wood absorbs moisture, leading to dimensional changes and warping</li><li>• If the ambient humidity is too dry, slight warping or fine surface cracks may occur</li><li>• These are natural wood characteristics and not production defects</li></ul>