



**EIGER**  
BRUSHED



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OAK  
STEAMED  
BRUSHED



## DESIGN PANEL

3-LAYER

LENGTH (m): 1.6 - 4.0 (depending on availability)

DIMENSIONS (mm)		PACKAGING (Pieces)
THICKNESS	WIDTH	PACKAGE SIZE
20	1220 / 2000	25

TOP LAYER	Oak, Medium Grade   Thickness 9.0 mm
MIDDLE LAYER	Spruce Natural   Thickness 6.8 mm
BOTTOM LAYER	Spruce Natural   Thickness 6.8 mm   Non-Visible (Closed)
TOP LAMELLA WIDTH	Random Widths
MOISTURE CONTENT	KD 7% ± 2   Ex Works
EMISSION CLASS	E1, Formaldehyde value according to ÖNORM EN 13986 Formaldehyde content ≤ 0.01 ppm
BONDING	Melamine - Urea System Adhesion: According to EN 13354 SWP/3 (boil-resistant bonding)
DENSITY	approx. 600 kg/m³   approx. 12.0 kg/m²
APPLICATION	Interior Use according to CE Certification, Type 4
QUALITY	<ul style="list-style-type: none"><li>• Visible Side / Non-Visible Side</li><li>• Light cracks allowed; end cracks max. board width</li><li>• Healthy, firmly attached knots allowed; knot tears and cracks are filled with anthracite-colored filler</li><li>• Light burls allowed; dynamic imprints allowed</li><li>• Wood-specific discolorations are desired</li></ul>
INFO	<p>The following properties must be observed:</p> <ul style="list-style-type: none"><li>• Three-layer solid wood panels are made of solid wood</li><li>• Swelling and shrinkage behavior must be considered</li><li>• If the ambient humidity is too high, the wood absorbs moisture, leading to dimensional changes and warping</li><li>• If the ambient humidity is too dry, slight warping or fine surface cracks may occur</li><li>• These are natural wood characteristics and not production defects</li></ul>