



**MARMOLADA**

FINE BANDSAW CUT



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SPRUCE CHARACTER  
STEAMED  
FINE BANDSAW CUT



## DESIGN PANEL

3-LAYER

LENGTH (M): 3,96

DIMENSIONS (mm)		PACKAGING (Pieces)
THICKNESS	WIDTH	PACKAGE SIZE
21	1220 / 2000	20

QUALITY	<ul style="list-style-type: none"><li>• Visible Side / Non-Visible Side</li><li>• Crack- and gap-free</li><li>• Healthy, firmly attached knots allowed</li><li>• Filling/repairing knot tears and cracks allowed</li><li>• Light burls allowed</li><li>• 10% of the panel may be patched and repaired</li><li>• Discoloration and fungal infestation not allowed</li><li>• No knot accumulation</li></ul>
TOP LAYER	Spruce Steamed   Thickness 7.1 mm
MIDDLE LAYER	Spruce Natural   Thickness 6.8 mm
BOTTOM LAYER	Spruce Steamed   Thickness 7.1 mm   Non-Visible (Closed)
TOP LAMELLA WIDTH	137 mm
MOISTURE CONTENT	KD 8% ± 2   Ex Works
EMISSION CLASS	E1, Formaldehyde value according to ÖNORM EN 13986 Formaldehyde content ≤ 0.01 ppm
BONDING	Melamine - Urea System Bonding: According to EN 13354 SWP/3 (boil-resistant bonding)
DENSITY	approx. 450 kg/m³, approx. 9.0 kg/m²
APPLICATION	Interior Use according to CE Certification, Type 4
INFO	<p>The following properties must be observed:</p> <ul style="list-style-type: none"><li>• Three-layer solid wood panels are made of solid wood</li><li>• Swelling and shrinkage behavior must be considered</li><li>• If the ambient humidity is too high, the wood absorbs moisture, leading to dimensional changes and warping</li><li>• If the ambient humidity is too dry, slight warping or fine surface cracks may occur</li><li>• These are natural wood characteristics and not production defects</li></ul>