

The background of the entire image is a close-up, high-resolution photograph of a light-colored wood surface. The wood grain is prominent, showing a mix of straight and wavy lines. There are several dark, circular knots scattered across the surface, adding to the natural texture. The lighting is even, highlighting the subtle variations in the wood's color and grain.

**PIZ BUIN**  
BRUSHED



# PIZ BUIN

DOMESTIC LARCH  
STEAMED  
BRUSHED



## DESIGN PANEL

3-LAYERED

LENGTH (M): 3,96

DIMENSIONS (mm)		PACKAGING (Pieces)
THICKNESS	WIDTH	PACKAGE SIZE
20	1220 / 2000	25

QUALITY	<ul style="list-style-type: none"><li>• Visible Side / Non-Visible Side</li><li>• Crack- and gap-free</li><li>• Healthy, firmly attached knots allowed</li><li>• Filling/repairing knot tears and cracks allowed</li><li>• Light burls allowed</li><li>• 10% of the panel may be patched and repaired</li><li>• Discoloration and fungal infestation not allowed</li><li>• No knot accumulation</li></ul>
TOP LAYER	Larch Steamed  Thickness 5.0 mm
MIDDLE LAYER	Larch Natural   Thickness 10.0 mm
BOTTOM LAYER	Larch Steamed  Thickness 5.0 mm   Non-Visible (Closed)
TOP LAMELLA WIDTH	137 mm
MOISTURE CONTENT	KD 8% ± 2   Ex Works
EMISSION CLASS	E1, Formaldehyde value according to ÖNORM EN 13986 Formaldehyde content ≤ 0.01 ppm
BONDING	Melamine - Urea System Bonding: According to EN 13354 SWP/3 (boil-resistant bonding)
DENSITY	approx. 600 kg/m³, approx. 12.0 kg/m²
APPLICATION	Interior Use according to CE Certification, Type 4
INFO	<p>The following properties must be observed:</p> <ul style="list-style-type: none"><li>• Three-layer solid wood panels are made of solid wood</li><li>• Swelling and shrinkage behavior must be considered</li><li>• If the ambient humidity is too high, the wood absorbs moisture, leading to dimensional changes and warping</li><li>• If the ambient humidity is too dry, slight warping or fine surface cracks may occur</li><li>• These are natural wood characteristics and not production defects</li></ul>