## PIZ PALÜ CHOPPED

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DOMESTIC STONE PINE NATURAL CHOPPED

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## **DESIGN PANEL**

3-LAYER

LENGTH (M): 1,96 - 3,96

DIMENSIONS (mm)		PACKAGING (Pieces)	
THICKNESS	WIDTH	PACKAGE SIZE	
23	1220 / 2000	20	
QUALITY	<ul> <li>Visible Side / Non-Visible Side</li> <li>Crack- and gap-free</li> <li>Healthy, firmly attached knots allowed</li> <li>Filling/repairing knot tears and cracks allowed</li> <li>Light burls allowed</li> <li>10% of the panel may be patched and repaired</li> </ul>		
	<ul><li>Discoloration and fungal infestation not allowed</li><li>No knot accumulation</li></ul>		
TOP LAYER	Swiss Pine   Thickness 8.1 mm		
MIDDLE LAYER	Spruce Natural   Thickness 6.8 mm		
BOTTOM LAYER	Swiss Pine   Thickness 8.1 mm   Non-Visible (Closed)		
TOP LAMELLA WIDTH	137 mm		
MOISTURE CONTENT	KD 8% ± 2   Ex Works		
EMISSION CLASS	E1, Formaldehyde value according to ÖNORM EN 13986 Formaldehyde content ≤ 0.01 ppm		
BONDING	Melamine - Urea System Bonding: According to EN 13354 SWP/3 (boil-resistant bonding)		
DENSITY	approx. 400 kg/m³, approx. 9.2 kg/m²		
APPLICATION	Interior Use according to CE Certification, Type 4		
INFO	<ul> <li>The following properties must be observed:</li> <li>Three-layer solid wood panels are made of solid wood</li> <li>Swelling and shrinkage behavior must be considered</li> <li>If the ambient humidity is too high, the wood absorbs moisture, leading to dimensional changes and warping</li> <li>If the ambient humidity is too dry, slight warping or fine surface cracks may occur</li> <li>These are natural wood characteristics and not production defects</li> </ul>		